

# 排料检测用 IU-FM型 冲击传感器

Impact  
Sensor  
Model IU-FM

传感器将感知工件（或产品）掉落到排料槽时产生的冲击波，并作为排料信号进行判别有无正常排料。

The sensor detects the shock wave when the work (product) hits the mounting plate of the sensor detection part, and this detection signal is used as ejection detection.

## 可适用于误送料检测仪 PMC3 或 PMD2

We'll strongly advise the use of this sensor unit for product ejection detection and automated system.

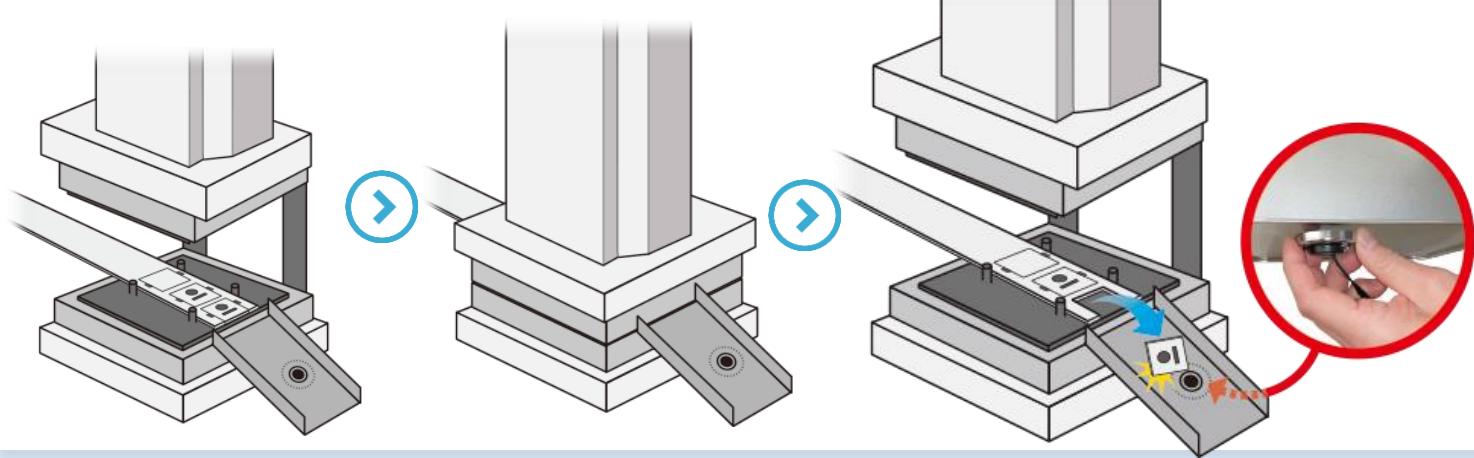


IU-FM用  
磁力传感器头  
IU-2-MG sensor



传感器安装示意图

Installation image



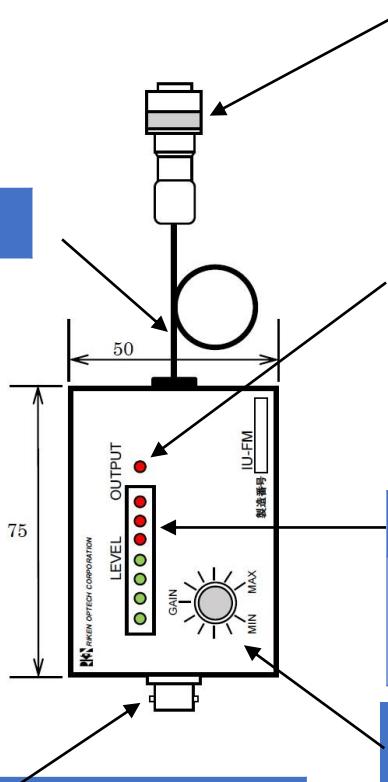
## 规格 Specifications

|                                  |   |
|----------------------------------|---|
| 显示更新 Display update              | 250μs   |
| 表示位数 Digit number for display    | 7位 7 digits                                   |
| 感知信号 Detection signal output     | (集电极开路输出 100mA(max))<br>Open collector output |
| 脉冲间隔 Pulse interval              | 0.1sec  |
| 电源电压 Power Requirements          | DC12 V ± 10%                                  |
| 使用温度 Operating temperature range | -10~60°C                                      |

# 使用说明 User's Guide

## IU-FM 单元 IU2-FM unit

### 输出电缆 (2m) Output cable



### 输入端子 Input terminal

接到冲击传感器的传感头。

Connect to detecting part of impact sensor.

### 输出端子 Output terminal

输出感知的信号。  
接入其它单元的输入端子上。

Outputs detection signal.  
Connect to output terminal of another unit.

### 信号灯 Signal lamp

超过冲击感应度表示灯(LD5~7)时点亮。

Illuminates when shock exceeds level of red mark (LD5~7) of indicator.

### 感应度电平指示器 Sensitivity level indicator

表示冲击力的大小。

Indicates input level of shock.

### 感应度调节旋钮 Sensitivity control

根据冲击传感器感知状态进行调节。

Adjust according to detection condition of impact sensor.

\* 调节时缓慢提高灵敏度，使感应度信号灯LED感知到冲击时全部点亮。

请在有输出感应信号的状态下调节使用。

另外，当旋钮处于设为“MIN”的位置时，  
信号灯以及检测信号停止输出。

\* Raising sensitivity bit by bit, adjust this control so that a detection signal is output with all LEDs of the sensitivity level indicator lit upon detection of shocks. The sensor should be used in that state as a rule. Setting this control in the “MIN” position enables you to lock the display of the indicator and the output of the detection signal.

\* 传感器本体北面贴有磁体、可以贴装于容易观察的金属表面。

(但是，要避免贴在磁力胶贴或软盘等，对磁力敏感的物体附近。)

\* As a magnet is attached to the backside of the sensor body, the sensor can be installed to a metallic part in an easily viewable position.

( However, do not install it in the vicinity of anything apt to be affected magnetically, e.g., magnetic tape and floppy disk.)

## 传感器外形尺寸图 Dimensions

